



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3589-17

Job Sheet 173079



Part No: D3589-17

Job Qty: 4 ea

Part Name: Fwd Guide Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 8 IPP Rev:A 08-05-30 new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/13/18		0.00	0.00	Start Up Waterjet		SC 18/02/27
100	Waterjet	4 pcs	3/14/18		0.00	0.16	Waterjet1		SC 18/02/27
120	QC	4 pcs	3/14/18		0.00	0.00	QC8		38
140	Packaging	4 pcs	3/14/18		0.00	0.00	Packaging3		9-89 JBL
150	QC21-SA	4 Ea	3/14/18		0.00	0.00	QC21		DAS 21

Part Op 100 - Cut as per dwg D3589 Prog Rev: C Dwg Rev: C Deburr as required
 Descriptions: 120 - QC8- Inspect parts - second check
 140 - Identify as per dwg & Stock Location:
 150 - QC21- Final Inspection - Work Order Release

21
9-89

MAR 0 2 2 18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0400 sf (.01 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	178	0
	8044941			

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Guide Plate	0.505inches ± 0.010	0.515 0.495	0,505	
2	Fwd Guide Plate	0.697inches ± 0.010	0.707 0.687	0,695	
3	Fwd Guide Plate	0.750inches ± 0.010	0.760 0.740	0,749	
4	Fwd Guide Plate	0.850inches ± 0.030	0.880 0.820	0,854	
5	Fwd Guide Plate	2.000inches ± 0.030	2.030 1.970	2,000	
6	Fwd Guide Plate	0.063inches ± 0.010	0.073 0.053	0,058	

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Container No: S045919



Part: D3589-17

Job No: 173079

Serial No/Batch: S045919

Revision: D3589

Inspector:

Date: 02/27/18